



IWRCHANDS-ON PAINTER TRAINING

NESHAP 6H Compliance

To be in compliance with NESHAP 6H, painters must successfully demonstrate the following techniques in-booth:

- STANDOFF DISTANCE:**
the painter can maintain a consistent standoff distance for the spray gun being used
- SPRAY GUN ORIENTATION:**
the painter can keep the spray gun perpendicular to the part being sprayed without arcing or tilting the spray gun
- SPRAY GUN SPEED:**
the painter can maintain a consistent speed as they spray across the part
- OVERLAP:**
the painter can produce an even finish using adequate overlap (50% - 75%)
- BANDING:**
the painter coats the edges of the part, then fills in the remaining area
- LEAD AND LAG:**
the painter can utilize minimum lead and lag to coat the part efficiently

Once a painter has successfully demonstrated these techniques, access the painter's training account through the administrative dashboard.

From the training details, select the **Approve Certificate of Completion** option at the bottom of the screen.

Complete the online form and sign to generate the certificate.